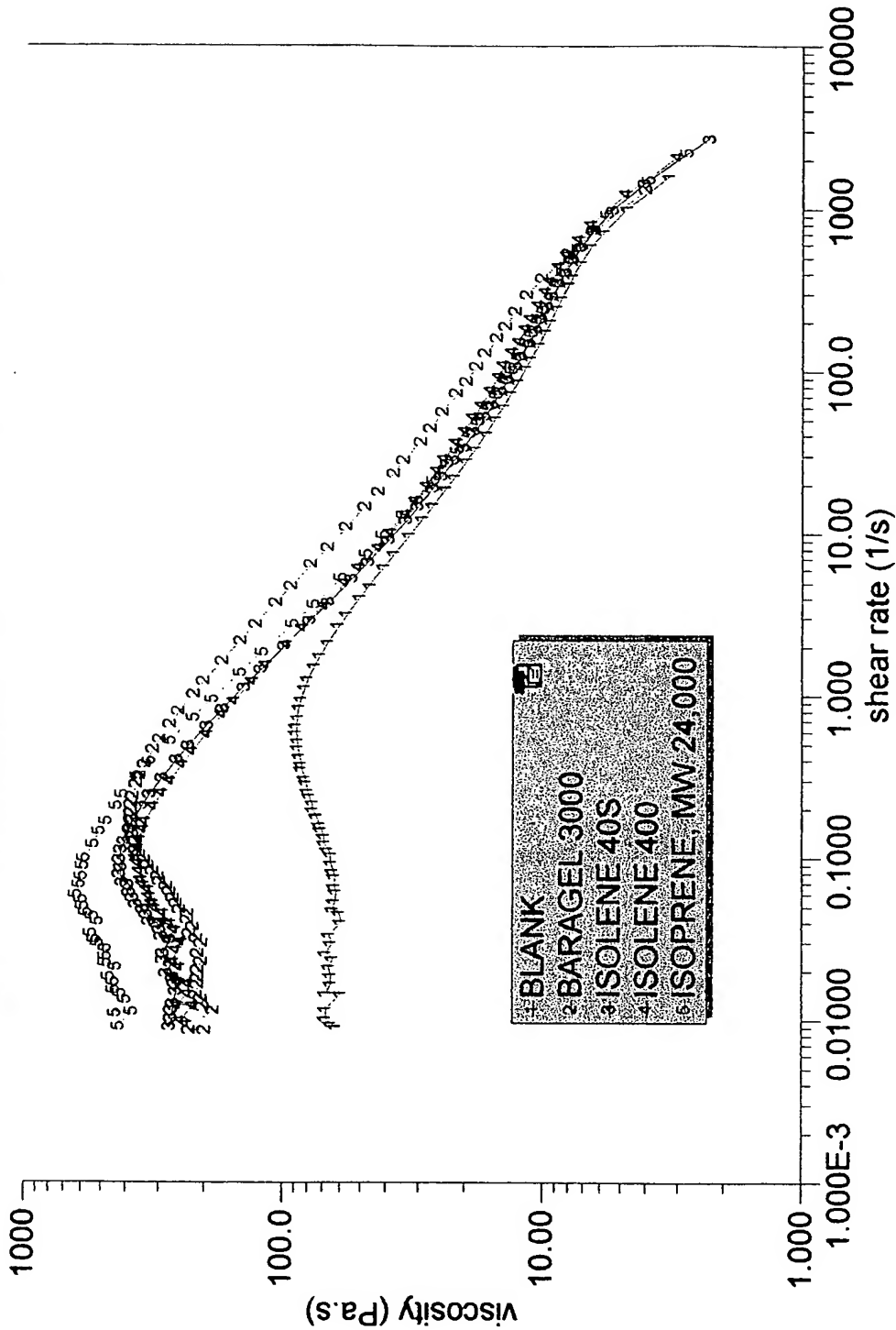


HEATSET INKS - ISOPRENE LIQUID ADDITIVE



Curve # 1- BLANK represents a heatset ink without any rheological additive
 Curve #2 - BARAGEL[®] represents a heatset ink with 2 % organoclay additive
 Curve #3 - ISOLENER40S represents a heatset ink with 2 % ISOLENE 40S
 Curve # 4- ISOLENE[®]400 represents a heatset ink with 2 % ISOLENE 400
 Curve #5 - ISOPRENE, MW 24,000 represents a heatset ink with 2% ISOPRENE Additive Molecular Weight